



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2258-146
Job Sheet 188105



Part No: D2258-146

Job Qty: 6 pcs

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/3/19

Job Tracking No:

Due Date: 1/10/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV F IPP RevA: new issue DD 10.01.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	6 pcs	1/10/19	1/10/19	0.00	0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3	JAN 08 2019
110	Packaging 2-1 - Receive - B4B	6 pcs	1/10/19	1/10/19	0.00	0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B	JAN 08 2019 DAS 38 9-89
120	QC 6	6 pcs	1/10/19	1/10/19	0.00	0.00	QC 6 - 38 QC 6 - 42 QC 6 - 9 QC 6 - 68 QC 6 - 61	DAS 38 9-89
130	Packaging 3-1 - Stock - B4B	6 pcs	1/10/19	1/10/19	0.00	0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B	DAS 6 9-89 Stool 6 9-89
140	QC 21 - SA	6 pcs	1/10/19	1/10/19	0.00	0.00	QC 21 - SA - 21	DAS 21 JAN 08 2019

Part Op 100 - Issue P/O: 42144 E-mail or Ship electronic file and or dwg to vendor Manufacture as per Dwg and supplied Descriptions: files Possible supplier: Studio Letrage Material release note is required.

110 - (Receive & Inspect for Damage & Mat'l Certs)

120 - (QC6- All purchased or subcontracted products)

130 - (Identify as per dwg & Stock Location:), ***ONE YEAR EXPIRED DATE FROM

RECEIVING: 2020-01-08 ***

140 - (QC21- Final Inspection - Work Order Release)

JAN 03 2019

DAS

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9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2258-146P	Placard	6 pcs (1 ea)	100-Purchasing	5142762



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S142763



Part: D2258-146

Job No: 188105

Serial No/Batch: S142763

Revision:

Inspector:

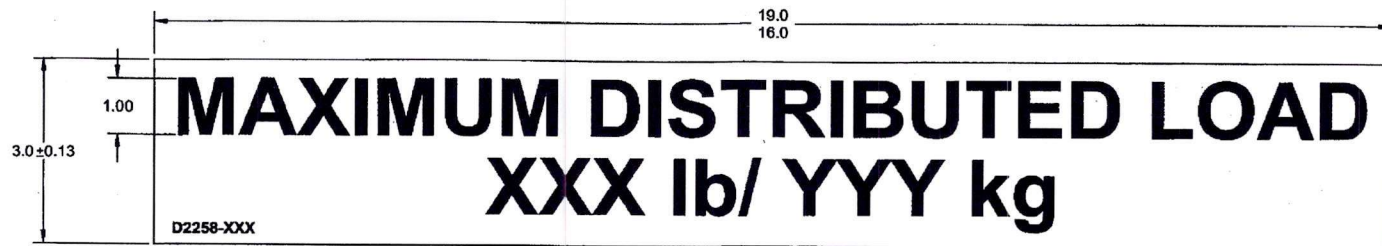
Exp Date:

Instructions: Various STC's

Date: 01/08/19

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2258-146P	6	0	0
Part Specifications				
Specifications could not be found.				

Plex 1/3/19 11:29 AM dart.lavoie.chantal



D2258-XXX PLACARD
(XXX = ALLOWABLE WEIGHT IN POUNDS)

PART NUMBER	LOAD
D2258-132	132 lb/ 60 kg
D2258-146	146 lb / 66 kg
D2258-154	154 lb/ 70 kg
D2258-160	160 lb/ 73 kg
D2258-170	170 lb/ 77 kg
D2258-176	176 lb/ 80 kg
D2258-200	200 lb/ 91 kg
D2258-220	220 lb/ 100 kg
D2258-300	300 lb/ 136 kg

RELEASED
2011-06-29

NOTES:

- 1) MATERIAL: RED LETTERS, 1 HIGH, ADHESIVE BACK
MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR
AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D2258-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D2258-132 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 132 POUNDS (lbs).

F	ADD P/N D2258-154 (ZN B5-1)	(REF. NCR11-670)	MB	11.08.17
E	ADD P/N D2258-146 (ZN B5-1)	UPDATE TOLERANCE AS PURCHASED (ZN D4-1, D8-1)	CP	10.01.15
D	ADD P/N D2258-176		HS	09.08.03
C	REDRAWN. SEE PAR 08-026		AJS	08.10.29
B	ADDED NOTE		BW	95.11.29
A	NEW ISSUE		BW	94.02.28
REV.	DESCRIPTION		BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. F SHEET 1 OF 1 SCALE NTS	
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	11.06.17	COPYRIGHT © 1994 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS RECOGNITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042144

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042144

PO Date: 1/3/19

Due Date: 1/10/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JAN 04 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188105	D2258-146P			Placard AS PER DWG D2258 REV. F	Firmed	-	JAN 08 2019	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
2	188106	D3519-1P			Placard AS PER DWG D3519 REV. C	Firmed	-	1/10/19	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
3	187799	RBW6205G00632-3G-77P			Sticker AS PER DWG RBW6205G00632-3G-77 REV. 6	Firmed	-	1/10/19	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Grand Total:												\$240.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47417 
Date: 01/08/2019
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
6 ✓	D2258-146P. ✓	13.3333		13.3333	80.00
6 ✓	D3519-1P. ✓	13.3333		13.3333	80.00
6 ✓	RBW6205G00632-3G-77P. ✓ PO# 042144 ✓	13.3333		13.3333	80.00
	Attn: Chantal Lavoie				
	Subtotal:				240.00
	H - HST				
	HST				31.20
Thank you for your business / Merci de faire affaire avec nous					

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Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	271.20
Comment: WO24363			Amount Paid	0.00
Sold By:			Amount Owing	271.20

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

042144 ✓

Packing Slip#

WO# 24363 ✓

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): *D2258-146P,*
D3519-1P, RBW6205G00632-3G-77P.

Quantity:

6, 6, 6 ✓

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: *Jan 8, 2020*

Authority:

3m + Aveny

Approval:

Valerie Young

Date: (yyyy/mm/dd)

2019/01/08

Signature:

[Signature]

Title:

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